

Work Order ID 59964

June 21, 2010 11:29:32 AM



Page 1

Item ID: D412-758-015

Accept



Setup

Start



Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 6/21/10 Start Qty: 4.00



Cust Item ID:

Required Date: 6/22/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr
IIN-D412-758

Revision Nbr
C

0.00

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP412-758-015 CHG001

S. Wolke

for CL 10/06/21

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10-6-11 SW (Y)

115



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

S. Wolke

(X7)

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Cust Item ID:

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120

Operation
Description

Packaging

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-758-015

Location:

PPP Rev:

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-6-28

42

SP

10/6/30 JJ

MP

10-6-29

Picklist Print

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Work Order ID: 59964



Parent Item: D412-758-015



Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 6/21/10

Required Date: 6/22/10

Comments: IPP rev:A 10.06.21 new issue DD verified by:EG

Start Qty: 4.00

Required Date: 6/22/10

Required Qty: 4.00

Picklist Print

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Work Order ID: 59964



Parent Item: D412-758-015



Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 6/21/10

Required Date: 6/22/10

Start Qty: 4.00

Required Qty: 4.00

AN525-10R7



Purchased

No

110

Each

130.0000



7 28

10-6-21 SP

Screw

AN960JD6



NAS1149DN632



Purchased

No

Location

ST325

Loc Qty

130

Loc Code

113359

110

Each

782.0000



4 16

10-6-21 SP

Screw

AN960JD10



NAS1149D0363J



Purchased

No

Location

ST347

Loc Qty

782

Loc Code

104537

110

Each

0.0000



7 28

M114884 10-6-21 SP

Washer

MS21042L06



Purchased

No

110

Each

231.0000



4 16

10-6-21 SP

Nut

MS24693-S29



Purchased

No

Location

ST300

Loc Qty

231

Loc Code

114330

110

Each

179.0000



4 16

M102147 10-6-21 SP

Screw

Location

ST288

Loc Qty

179

Loc Code

103915

103915

179

Picklist Print

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 6/21/10

Required Date: 6/22/10

Start Qty: 4.00

Required Qty: 4.00

RAM-B-201U-A

→2

Purchased

No

✓

110

Each

0.0000

2

8

M114998 10-6-21 ✓

Socket Arm, 1.75"

RAM-B-202U

Purchased

No

✓

110

Each

0.0000

2

8

M114998 10-6-21 ✓

Round Plate Mount, Single 1" Ball

RAM-B-217U

Purchased

No

✓

110

Each

0.0000

1

8

(1) M114998 B11505230 10-6-21 ✓ 10-6-21 ✓

Round Plate Mount, Dual 1" Ball

MS21042L3

Purchased

No

✓

110

Each

3,105.000

3

12

10-6-21 SF (4)

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	3105	
114523	605	
114718	500	
114784	2000	

10-6-21 SF (4)

5.0 PARTS LIST

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries